

Refill Instructions

Epson T0431; T0441; T0442; T0443; T0444;

Note: To keep this cartridge running it is highly recommended that you refill this cartridge before it is totally empty.

1. Insert the Gray Hole-Making Tool or 5/8" drywall screw into the filling hole, push the tool down into the cartridge and feel around for the small interior wall. Move the tool to the right of the interior wall, then create the filling hole leading into the second ink chamber. Once filling hole has been created, withdraw the tool from the cartridge.



2. Fill syringe with appropriate color ink. Insert needle into cartridge, all the way down into the second chamber.
3. Slowly inject up to 12 ml of ink onto the cartridge, withdrawing the needle as you are injecting the ink.



4. Seal the cartridge with the Yellow Silicon Plug.



5. Rinse the syringe with water and dry for further use, or use with a different color ink.
6. Follow the resetting instructions for inserting cartridges into printer.